### W=BRFDGF

# マレーシアにおけるボーキサイト残渣投棄サイトに対する 持続可能な浄化法の合意形成

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# 研究背景

# マレーシアにおけるボーキサイト残渣投棄現場

- ・広域にわたって赤茶色の微粒子が舞う
- ・ 道路一面を微粒子が覆い河川に至るまで着色
- ⇒地元住民から健康被害に対する懸念の声 が挙がり、緊急の改善要望が出ている

# 日本国内の歴史

-キサイト残渣:中和処理を行なうことによって人 的被害は防止可能だが、環境保護団体等からの強 い要請を受け自主的に国内工場を撤去した歴史が ある



# mining-after-environmental-scare

クホルダーが合意形成し、持続可能な解決策を試みる必要がある

本年度の目標:

行政への"持続可能なボーキサイト開発に関する合意形成案"の提出

# <u>現地の合意形成を図るための協力団体</u>

持続可能な技術の開発と現地住民の合意のため下記団体が協力している。

	早稲田大学 WASEDA University	多くの持続可能な廃水処理法を提案しており、高度固体分析やシミュレーション技術を有している。除去技術の提案を行なうことが可能である。
!	<b>TUTM</b>	バイオマス等を使った低コストの重金属類除去法を有しており、マレーシア事情にマッチ! た廃水処理技術が提案可能である

キサイト採掘現場近くの環境状況を定期的にモニタリングしており 本プロジェクトの効果検証を行なうことが可能である。

様々な環境問題に対し早稲田大学や商店街等、ステークホルダーと協議・連 ◯環境ロドリゲス 携しており地元住民との合意形成を円滑にすることが期待される。

現地の環境問題を解決すべく、ステークホルダーと共に行政への政策提言な **E**coKnights ど、共同で様々なプロジェクトを行っており、学術的研究と市民活動の両立が 期待できる。

# 研究・活動方法 / 活動成果

# 1. サンプリング場所



調査の様

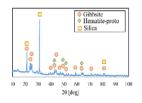


# 2. 科学的な現状把握

開発一時禁止中である2016年8月に各地点で得られた土壌及び河川水に対し、XRF分析及 びXRD分析、ICP-MS分析を用いて定量・定性評価を行った。水質結果については、ボーキサ イト開発前、開発後の結果と比較した。

# ·鉱物元素含有割合(XRF)

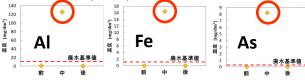




•含有鉱物種(XRD)(SB2地点)

XRD分析、XRF分析より各地点での鉱物割合は異なるものの、いずれも天然に存在しうる物 質であった。ボーキサイト採掘禁止期間であったため、有害量金属に関して顕著に存在するエリアは確認されなかった。しかし、ボーキサイト開発が再開した際に有害重金属によっ て土壌が汚染される可能性は否定できない。

# ·河川水分析結果(S4地点)



⇒開発中にのみ、**基準値を超えている**ことが確認された

# <u>3. 社会的な現状把握(アンケート調査)</u>

問題解決方法の合意形成に必要な情報を集めるためEcoKnightsと協力し調査を実施した

#### ■サンプル概要

実施期間:2017年1月13日-2月12日 実施地域:全国(直接調査はPahang州) 質問数:53、有効回答数:419

# ■アンケート結果(情報源に関して)

Sources	Mea n	Rank	
Online	2.13	1	
TV/Radio/Printing Media	2.29	2	
1: Strends/Assersity>5:	tr <u>o</u> nagy	Disaggee	

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Production:  The production of	Mary house tradepoint, do an agent agreement link the office of the party of t
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✓回答者はOnlineから主に情報を得ており、 更なる情報公開を望んでいることが示唆

#### ■アンケート結果(影響評価に関して)

Aspect Issue		Impact	Ш
Economy	Gross Domestic Income	Positive	
	State Economy	Positive	Ш
	Employment	Positive	Ш
	Development of Small Industries	Negative	Ш
	Fisheries	Negative	
Social	Human Health & Safety	Negative	
	Local Community & Livelihood	Negative	
	Community Development Efforts	Negative	
	Transportation & Infrastructure	Negative	

Aspect	Issue	Impact	
	Air Quality	Negative	
	Water Quality	Negative	
Environment	Land Quality	Negative	
	Ecosystem (Flora & Fauna)	Negative	

✓経済的な影響を除いて**ネガティブな影響**が 大きいととらえている人が多い。

# 4. 持続可能なボーキサイト開発に向けた技術開発

# ・開発サイトにおける水の質と量に関するシミュレーション





✓Bukit Goh周辺における河川の3次元移流 解析シミュレーションを用いて流路を再現 きることを確認した

✓浮遊物質は鉱山からの流入が主だが、 飛散を考慮した結果が観測結果に近づいた。このことより、ボーキサイトによる汚染 には、直接流入だけでなく飛散が大きく影 していることが示唆された。

# バイオマスによる浮遊物質処理方法の検討





√複数の火山灰(自然)由来の凝集剤 を用いて、赤水中に含まれる浮遊物 質を処理する方法を検討 ⁄水中の**浮遊物質が除去**されることを

# 朝日新聞での掲載

#### 5.社会への情報発信 日本及びマレーシアにて、本活動結果を発信する取り組みを行った。

- ✓早稲田大学でのW-bridgeシンポジウム「マレーシアと日本における環境対策
- と市民活動」(日本)
- ⇒60名の参加者への啓発。朝日新聞掲載およびオルタナSでの広報 **√ボーキサイト問題に関係するステークホルダーとの報告会(マレーシ**) ⇒30名の参加者への啓発を通じて肯定的な反応を得ると共に、各メ
- ✓州政府へ報告書の提出(マレーシア)



ディアでの報道に至る。







#### 科学的な現状把握:

開発を中止すれば水質汚染はほとんど認められない⇒簡単な環境対策で持続可能な開発可 能であることを示唆している。

- 社会的な現状把握:
- 現地アンケート調査より、現地住民に適切な情報が行き渡っていないことを確認した。 持練可能なポーキサイト開発に向けた技術開発:

火山灰由来の凝集剤で浮遊物質を除去検討/シミュレーションによる浮遊物質の挙動再現

持続可能なポーキサイト開発に関する合意形成案を作成し、行政へ提出。その様子は W-bridgeモデルとして多くのメディアで報道された。

#### 課題

- ✓市民の知識不足:ボーキサイト開発に関して市民が正しい判断ができる情報開示が必要
- ✓企業の不参画:企業を交えたステークホルダー会議の実施
- ボーキサイトの飛散防止策の共同検討
- ✓環境へ影響の少ない開発方法の未整備:環境影響が少ないボーキサイト開発の方法を共同で整備 ✓学術的成果の公表:火山灰凝集剤による浮遊物質の処理法や 海藻抽出物ゲルによるPbおよびZnの処理能力を論文執筆等によって公表

#### 後の展望・計画

✓シンポジウム情報交換の機会創出

- ✓浮遊物質除去/有害元素除去に関する学術論文などを通じた社会発信
- √市民や行政、民間やメディア(MNREのサイト含む)を巻き込んだ情報発信 √より広い層を対象とした追加の社会的把握(アンケート調査)の実施
  - 市民の認識向上のための社会的発信・環境啓蒙活動が特に必要

# Consensus Building of Sustainable Solution for Purification of Bauxite Residue at Disposal Sites in Malaysia

eda University Student Environmental NPO "Environment Rodorigues"

#### Background

# Bauxite Disposal Sites in Malaysia

- · Fine reddish-brown particles in the air over wide area
- · Fine particles cover roads and even color the rivers
- → Local residents are concerned about health impact and immediate improvement is required.

## History in Japan

Bauxite Residue: Detoxification can be achieved by neutralization. Nonetheless, factories in Japan closed due to strong demands from environmental protection groups.



Goal for this fiscal year:

Submission of "Proposal on Reaching Consensus on Sustainable Bauxite Development" to the administrative authorities

#### Organizations Cooperating in the Building of On-Site Consensus

Listed below are the organizations cooperating in the building of consensus among local residents to develop sustainable solutions.



Proposes numerous sustainable methods for treating wastewater, and has advanced solid state analysis and simulation technologies. Also capable of providing purification technologies.



Has knowledge on low-cost removal of heavy metals using, e.g., biomass, and is capable of providing wastewater treatment technologies that match the conditions in Malaysia



Carries out regular monitoring of environmental conditions around bauxite mining sites, enabling it to examine the effectiveness of this project.



**EcoKnights** 

Negotiates and cooperates with stakeholders, including Waseda University and shopping centers, to address a variety of environmental issues. Contribution to smooth consensus building with local residents is expected. Implements a variety of projects to address local environmental problems in collaboration with stakeholders by, e.g., presenting policy recommendations to the government. Contribution to academic research and civic activities are

expected.

# Research/Activity methods, and outcome of activiti

# 1. Sampling location

Sampling was carried out in nine

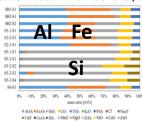


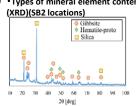


# 2. Capturing the current scientific conditions

Quantitative and qualitative evaluations were conducted using XRF analysis and XRD analysis, as well as ICP-MS analysis, on soil and river water obtained at the respective locations in August 2016 when development was temporarily prohibited. With regard to the results of water quality, a comparison was made between the results before and after bauxite development.

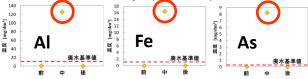
\*Content ratio of mineral elements (XRF) •Types of mineral element contents





Although the proportion of minerals at each location were different based on XRD and XRF analyses, all were substances that can exist naturally. As bauxite mining was prohibited during the period, no areas were confirmed to have significant presence of hazardous heavy metals. However, there is an undeniable possibility that the soil can be contaminated by hazardous metals when bauxite development is resumed.

#### Results of river water analysis (S4 locations)



⇒Values exceeded the reference values only during development

# 3. Capturing the current social conditions (questionnaire)

urvey was conducted in cooperation with E sensus on the method of issue resolution.

#### Overview of samples

Period: 13 Jan - 12 Feb 2017 Target region: Nationwide (State of Pahang for

No. of questions: 53/ No. of valid responses: 419

■ Survey results (About information sources				
Sources	Mean	Rank		
Online	2.13	1		
TV/Radio/Printing Media	2.29	2		
Friends/Family	2.43	3		
1: Strongly Agree ← 5: Strongly Disagree				



suggesting that further information disclosure would be ideal.

#### ■ Survey results (About impact assessment)

	outes () about impuot uses				
Aspect	Issue	Impact		Aspect	Issue
	Gross Domestic Income	Positive		Environment	Air Quality
	State Economy	Positive			Water Quality
Economy	Employment	Positive			Land Quality
	Development of Small Industries	Negative			Ecosystem (Flora & Fauna)
	Fisheries	Negative	1-		
	Human Health & Safety	Negative			
Social	Local Community & Livelihood	Negative	✓ With the exception of econo		
Social	Community Development Efforts	Negative		many respondents perceived	

omic impact, significant

# 4. Technological development toward sustainable bauxite development

· Simulation of water quality and quantity on the development sites





✓Using 3D advection analysis simulation of the rivers in the Bukit Goh region, it was confirmed that the flow channels can be reproduced. √While suspended matter flows in mainly from

the mines, the result that took scattering into consideration came close to the observation result. This suggested that in addition to direct inflow, scattering also has a significant impact on bauxite contamination.

#### Review of method of treating suspended matter through biomass





✓ The use of a coagulant made fro volcanic ash (natural) from several volcanoes was considered as a method for treating suspended matter contained in the red water.

√The removal of suspended matter from the water was confirmed.

Publication in Asahi Shimbun

#### 5. Disseminating information to society Steps were taken to disseminate information about the results of this activity in Japan and Malaysia

√W-Bridge Symposium at Waseda University: "Countermeasures and Civic Actions for ental Issues in Malaysia and Japan" (Japan)

⇒Raising awareness among 60 participants. Publication in Asahi Shimbun and publicity

through the alternas portal.

✓ Report to stakeholders related to the bauxite problem (Malaysia)

By addition to obtaining a positive response through raising awareness among 30 participants, it was also covered by various media;
 Was also covered by various media;
 Was also covered by the state government (Malaysia)

⇒The results of the study drew positive response. It was covered by various media, and a

on was made to publish the information on the website of the Mi wable Energy (MNRE). 🍰 1913an - 113 🖺 **99 9** 









## Summary

Capturing the current scientific conditions:

Water contamination was mostly undetected when development was suspended⇒Suggests that sustainable development is possible through simple environmental measures.

Capturing the current social conditions:

Through a questionnaire conducted locally, it was found that appropriate information is not communicated to the local residents. Technological development toward sustainable bauxite development:

 $Review of method for removing suspended \ matter using \ coagulant \ made from \ volcanic \ ash/Reproduction \ of \ the$ behavior of suspended matter through simulations

A proposal for reaching consensus on sustainable bauxite development was drawn up and submitted to the administrative authorities. This was covered by many press organizations as a W-Bridge model

#### Challenges

- s: Need for information disclosure on bauxite development to help citizens make the correct judgement
- VLack of involvement of corporations: Implementation of stakeholder conferences involving corporations

  Joint review of measures to prevent bauxite scattering

  Development methods that have little impact on environment not established: Joint establishment of bauxite development methods that have little impact on the environment.
- ✓ Publication of academic results: Publication through writing papers, etc. about the method for treating suspended matter using volcanic ash coagulant, treatment capabilities of Pb and Zn through seaweed extract gel, etc.

# Future outlook/Plans

- Dissemination of information to society through academic papers on the removal of suspended matter/hazardous elements, etc.
- ✓ Information dissemination that involves citizens, administration authorities, private sector, and media (including the MNRE website)
- ✓ Implementation of additional measures to capture social conditions (questionnaire) targeting a wider
- Creation of opportunities for information exchange at symposiums
- Particular need for environmental awareness-raising activities and dissemination of information to